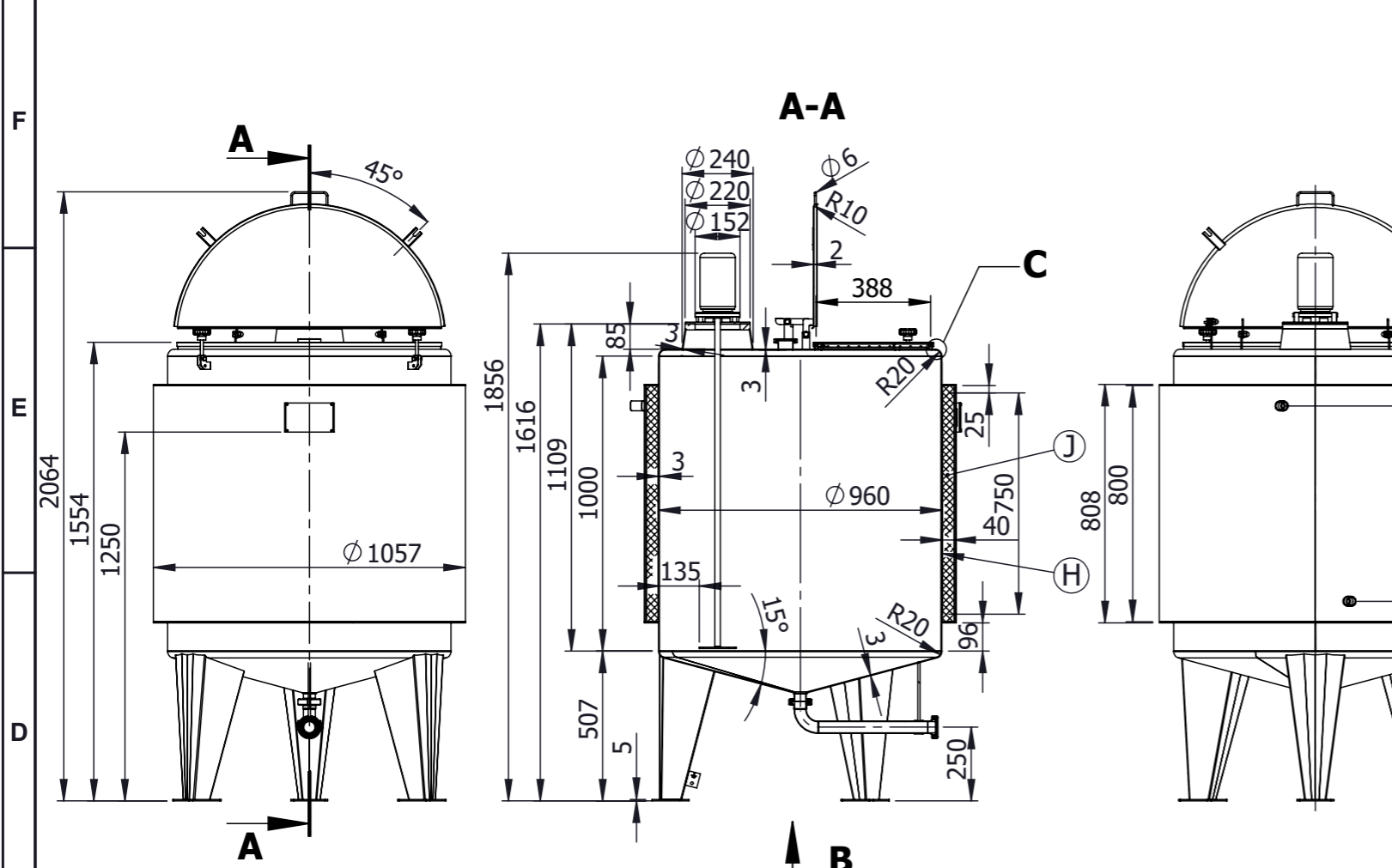
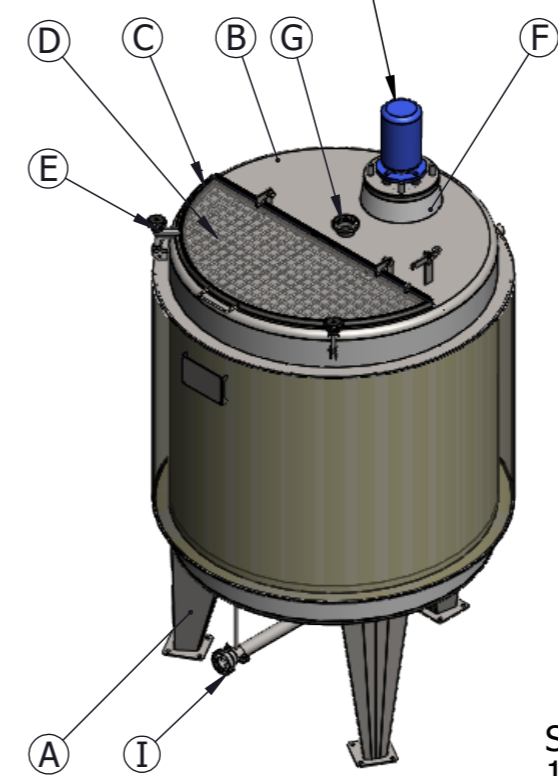


Revisions					
Rev	Description	Zone	Date	Drawn	Checked

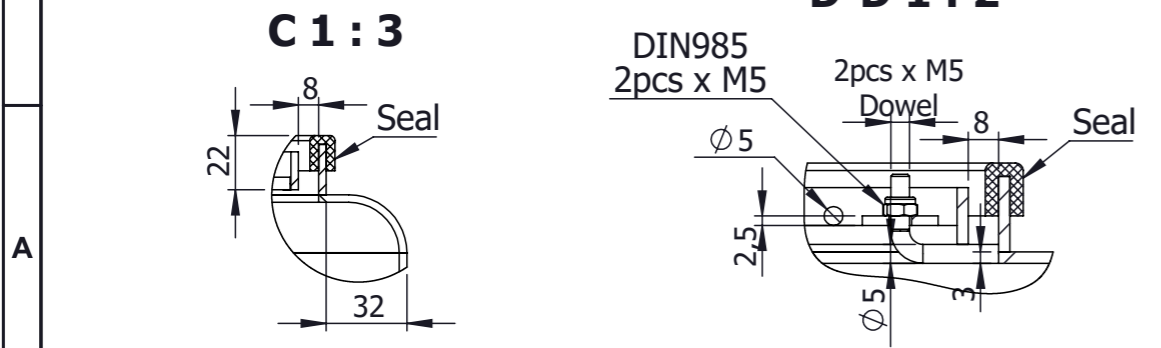
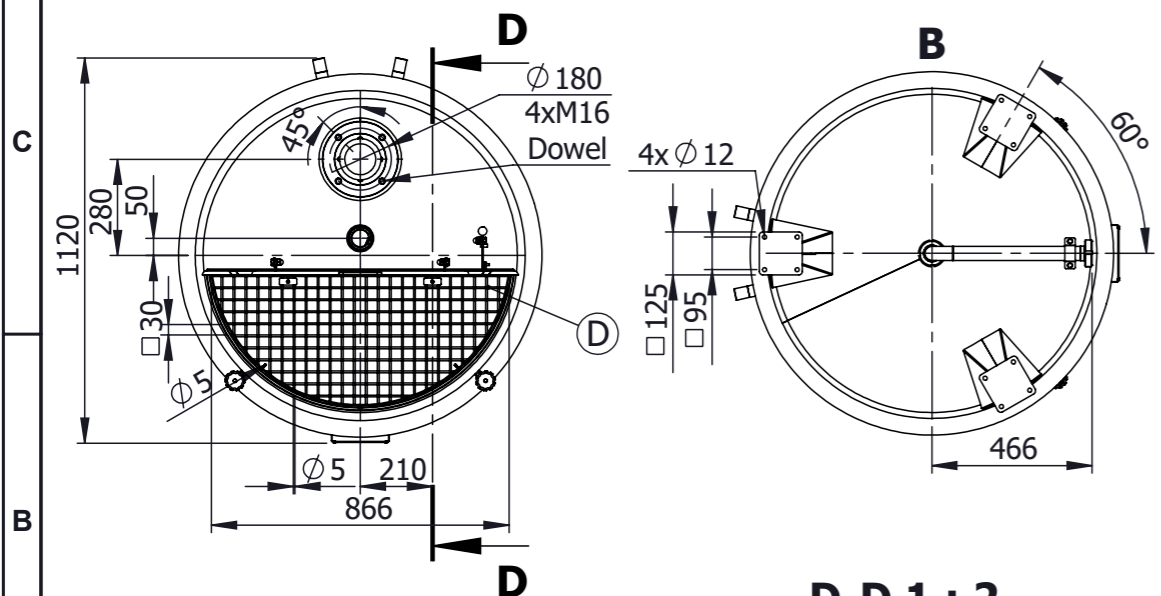


Agitator Schnellmischer



TYPE VC-HILA			
Serial number	119 007 17 01	Stock nr.	WWG11003V6LN / ID17.004
Geometrical volume	770 ε	Geometrical volume - jacket	4 ε
Working pressure	Atmospheric	Working pressure - jacket	3 bar
Working temperature	-10/100°C	Working temperature - jacket	-10/100°C
Maximum density	1.2kg/dm³	Jacket pressure drop	-
Tare mass	225 kg	Material	1.4404 / AISI316L
Equipment output/voltage	-	Year of manufacture	2019

- Schnellmischer:
- RWP11073V6N 1,5kW 680rpm 400V
 - RWP11074V6N 1,5kW 1500rpm 400V



Item	Description	PN	DN	Qty.
		bar	mm.	
A	LEG ON ANCHOR PLATE *anchor bolts are not included	-	-	3
B	1/2 FIXED LID s=3mm	-	-	1
C	1/2 HINGED LID s=2mm	-	-	1
D	SAFETY GRID FOR 1/2 HINGED LID	-	-	1
E	TIGHTNER FOR HINGED LID	-	-	2
F	CONICAL INLET FOR AGITATOR UP TO FLANGE Ø220 *agitator and mounting of the agitator are not included	atm.	150	1
G	INLET DN50 UP TO WELDING MALE DN50 DIN11851	atm.	50	1
H	LASER WELDED DIMPLE JACKET ON TANK SHELL H=750mm F=2.2m² Pmax=3bar Tmax=100°C, INLET/OUTLET JACKET UP TO WELDING MALE NIPPLE G1"	3	G1"	1
I	DISMOUNTABLE TOTAL OUTLET UP TO WELDING LINER AND NUT DN40 DIN11851	atm.	40	1
J	INSULATION MINERAL WOOL 40mm WITH DECORATIVE CASING FOR DIMPLE JACKET ON TANK SHELL 2.0mm	-	-	1

Straightness, flatness and parallelism - EN 13920 F								Linear dimensions - EN 13920 B							
≥30	>120	>400	>1000	>2000	>4000	>8000	>12000	≥2	>30	>400	>1000	>2000	>4000	>8000	>12000
≤120	≤400	≤1000	≤2000	≤4000	≤8000	≤12000	≤16000	≤30	≤400	≤1000	≤2000	≤4000	≤8000	≤12000	≤16000
1	1.5	3	4.5	6	8	10	12	±1	±2	±3	±4	±6	±8	±10	±12
Surface	Outside				Matt 2B				Weld. seams	Outside				Strip grinded 2x20 Ra<1,6	
	Inside				Matt 2B					Inside				Flat grinded to Ra<0,8	
1.6	Drawn: K.N.						Scale 1:22	Weight	1.4404/ AISI316L		119 007 17 WWG11003V6LN/ID17.004				
Checked: K.I.		TYPE VC-HILA-750L													
Approved: D.M.		Rev			16.10.2018 г.			Lang Eng		Sheet 1/1					