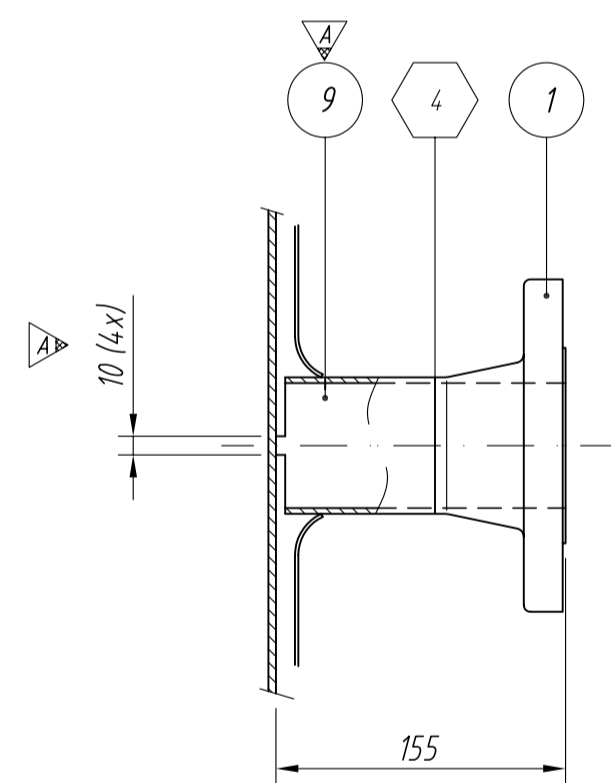
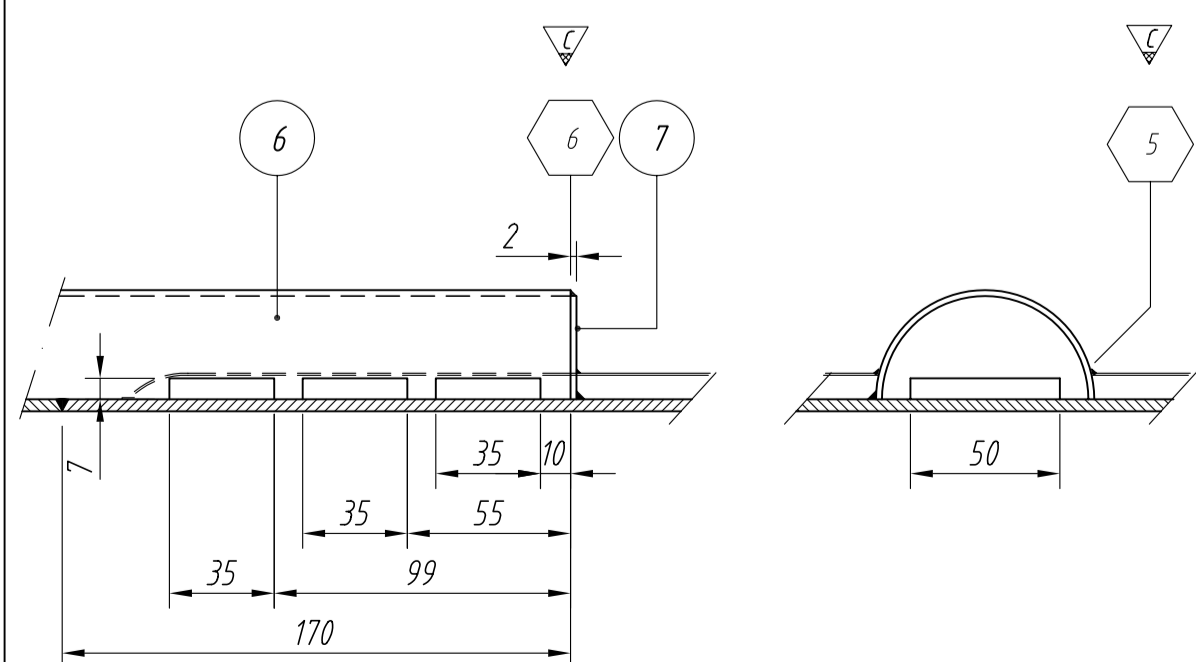


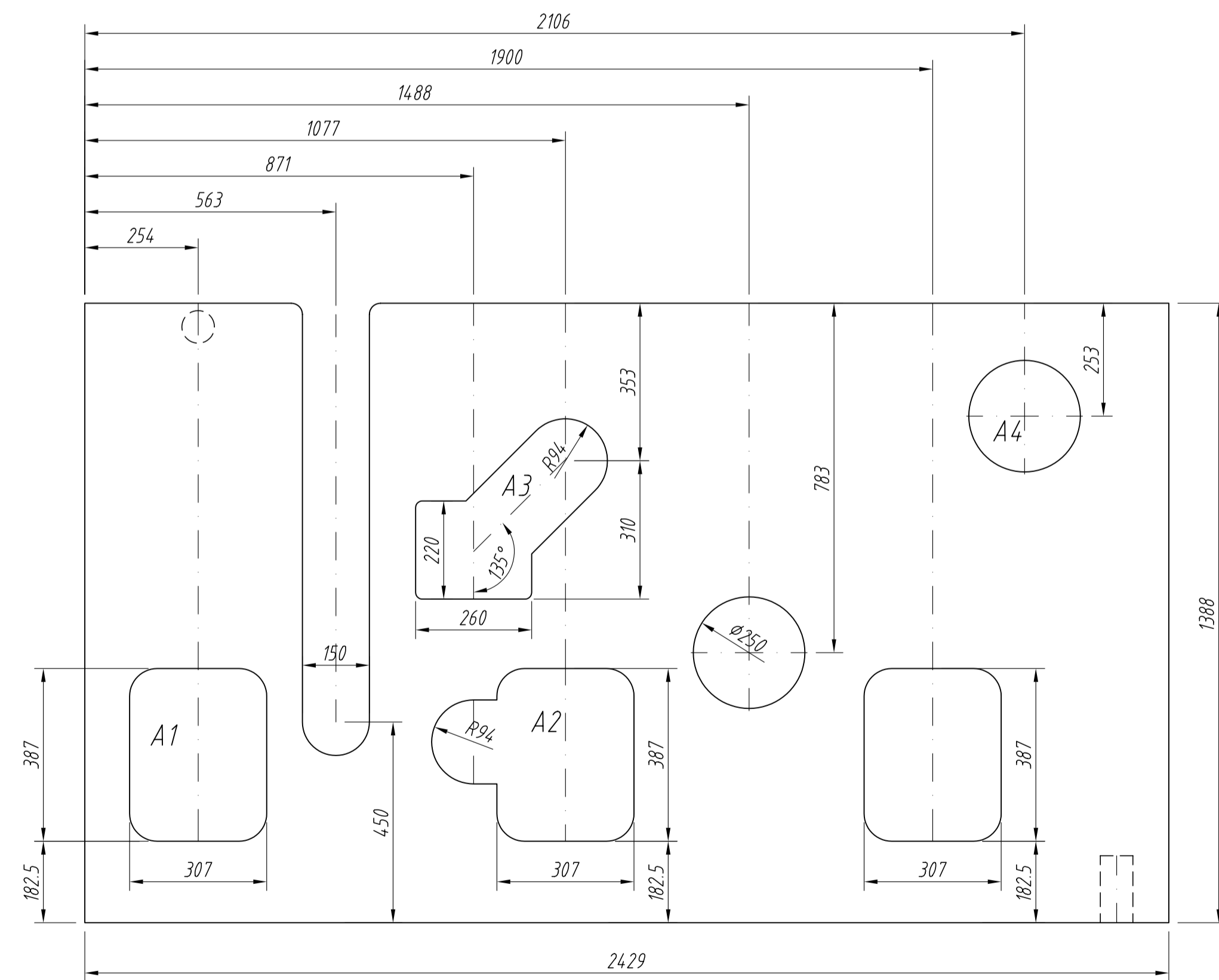
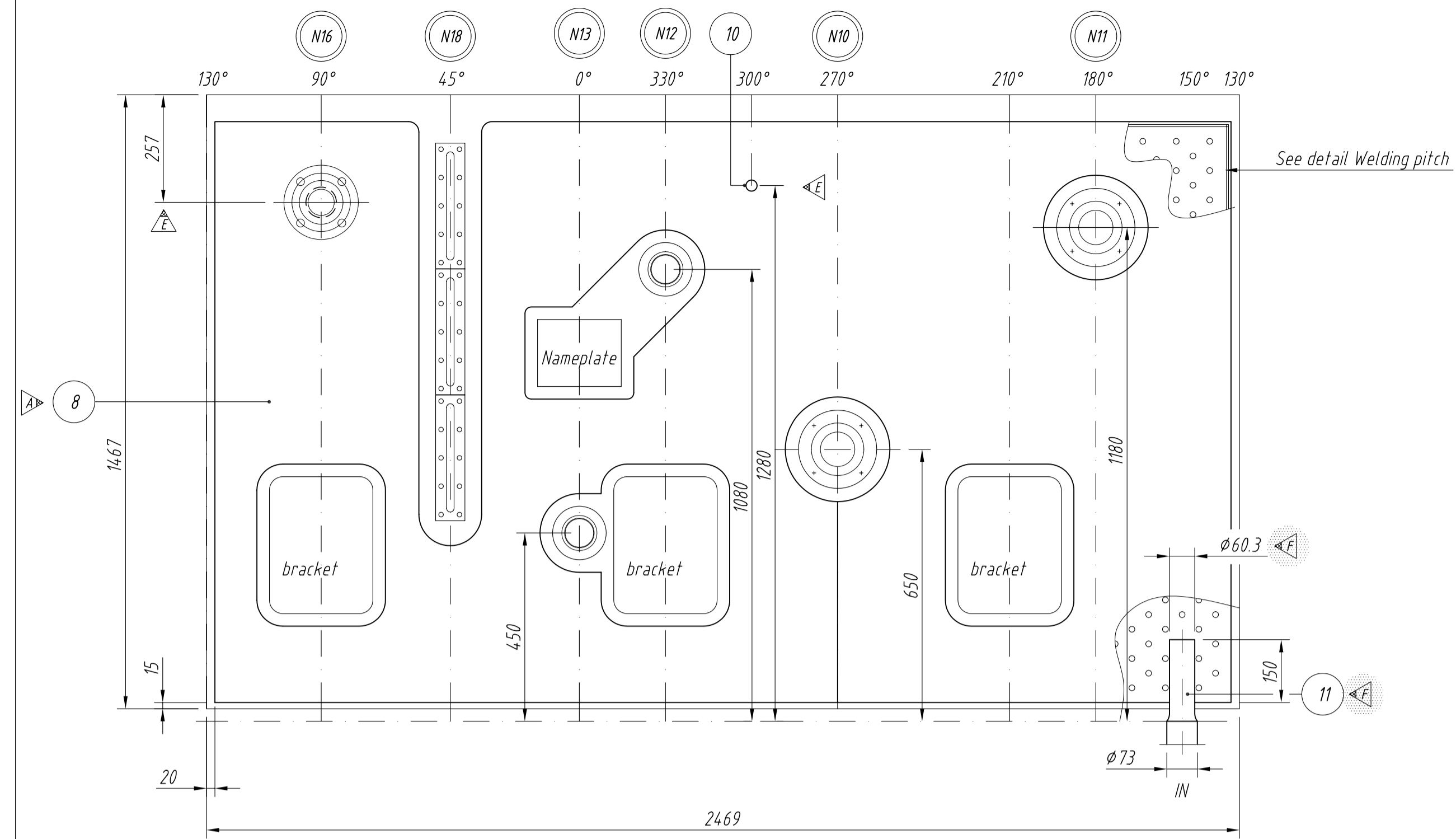
Detail Half-coil



Detail N16 to dimple plate

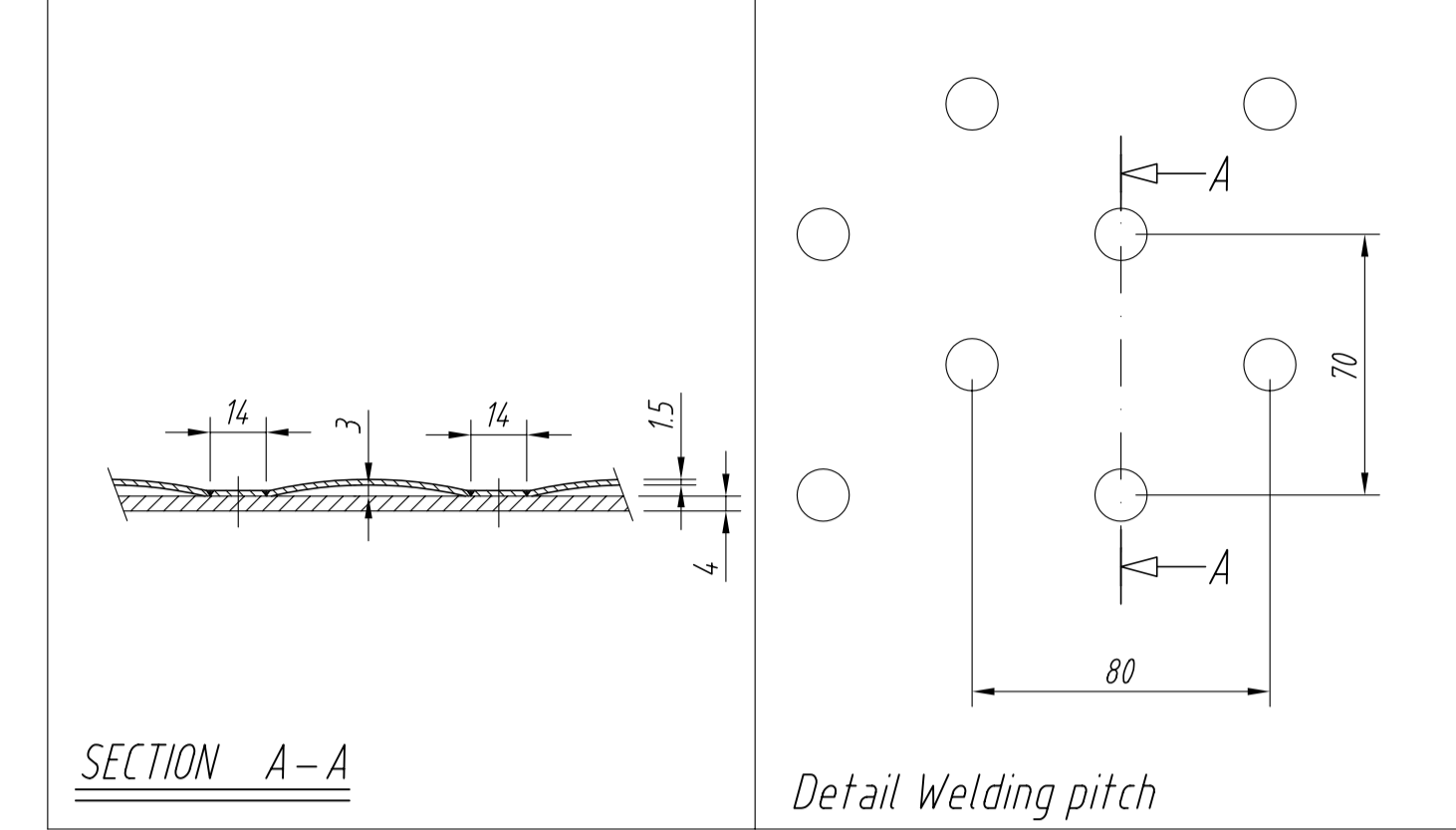


Detail Dimple plate - Coil



Reference document list

Document no.	Document name	Client document no.
02-975	Welding Document Dimple Plates	-
02-976	Strength Calculation Dimple Plates	-



SECTION A-A

Detail Welding pitch

REV	POS	NUMB	REQ	DESCRIPTION / DIMENSION	MATERIAL	CERT.
F	11	1		Pipe Seamless Halfcoil D=60.33x2.77 L=195	A312TP316L	3.1
E	10	1		Nipple weld 3/4" npt	A4.79 316L	3.1
C	9	1		Pipe Seamless D=73.03x3.05 L=85	A312TP316L	3.1
D	8	1		Dimple plate 15 2429x1388	A240 316L	3.1
A	7	1		Plate 3 69x34	A240 316L	3.1
C	6	1		Pipe Seamless Halfcoil D=73.03x3.05 L=200	A312TP316L	3.1
C	5	1		Pipe Seamless Halfcoil D=73.03x3.05 L=53	A312TP316L	3.1
A	4	1		Elbow Halfcoil D=73.03x3.05 90Gr. LR	A4.03WP316L	3.1
C	3	1		Pipe Seamless Halfcoil D=73.03x3.05 L=1706	A312TP316L	3.1
2	1			Elbow D=73.03x3.05 90Gr. LR	A4.03WP-W316L	3.1
1	2			WNRF Flange 2 1/2" 150# ASME B16.5 s=3.05 Sm.Fin.	A182F316L	3.1

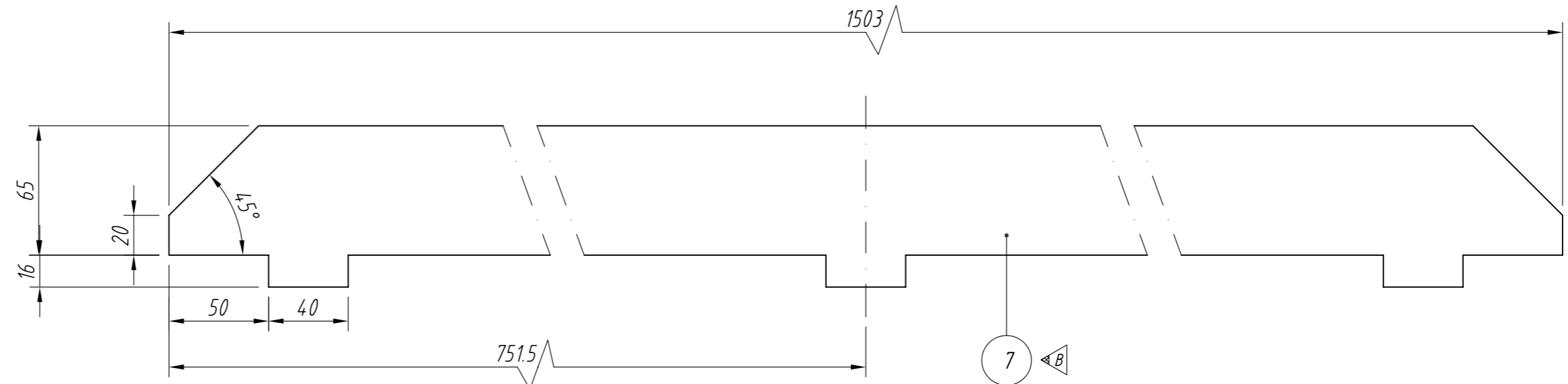
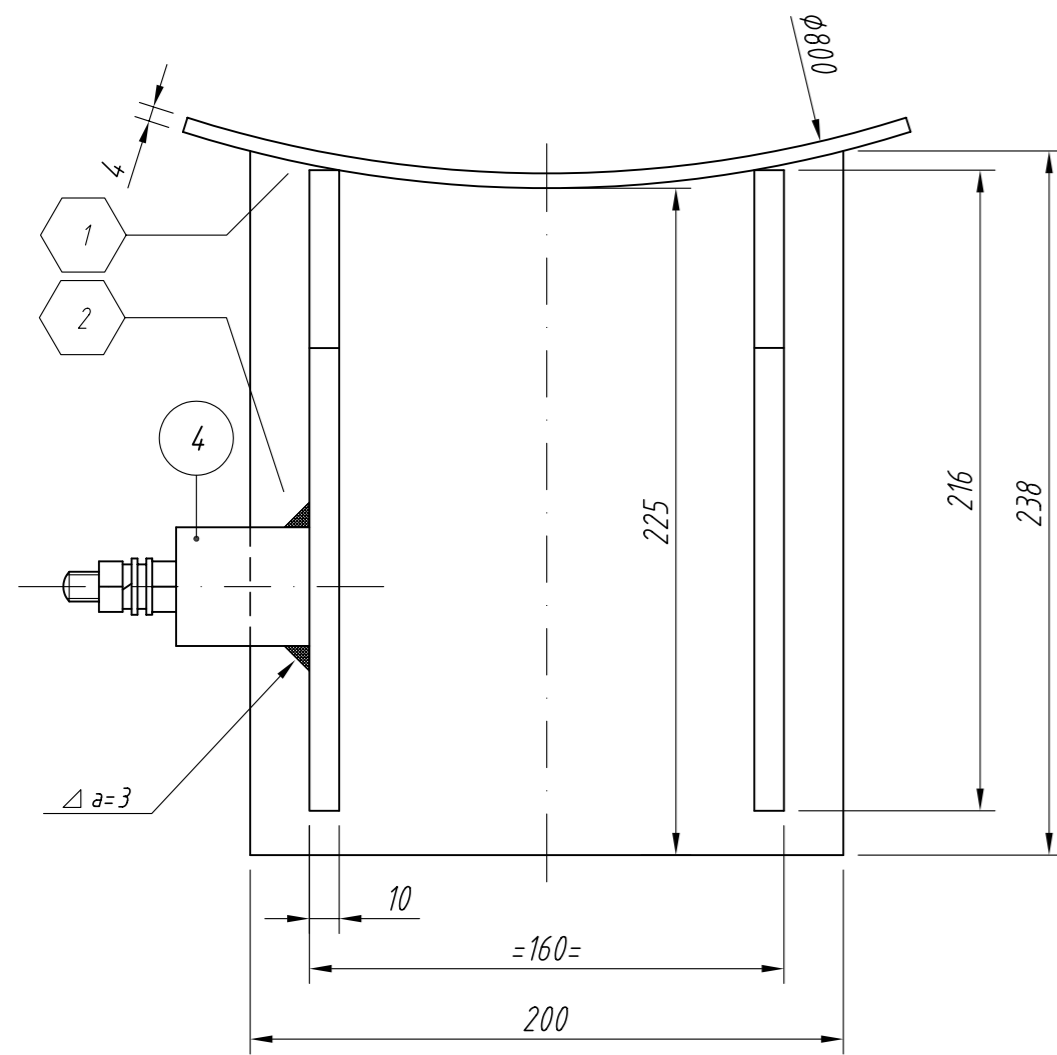
AS BUILT STATUS FIB	AS BUILT STATUS CLIENT	AS BUILT STATUS INSP. AUTHORITY
E	F	G

SCALE	DATE	REMARKS
1:10	21-07-2009	-

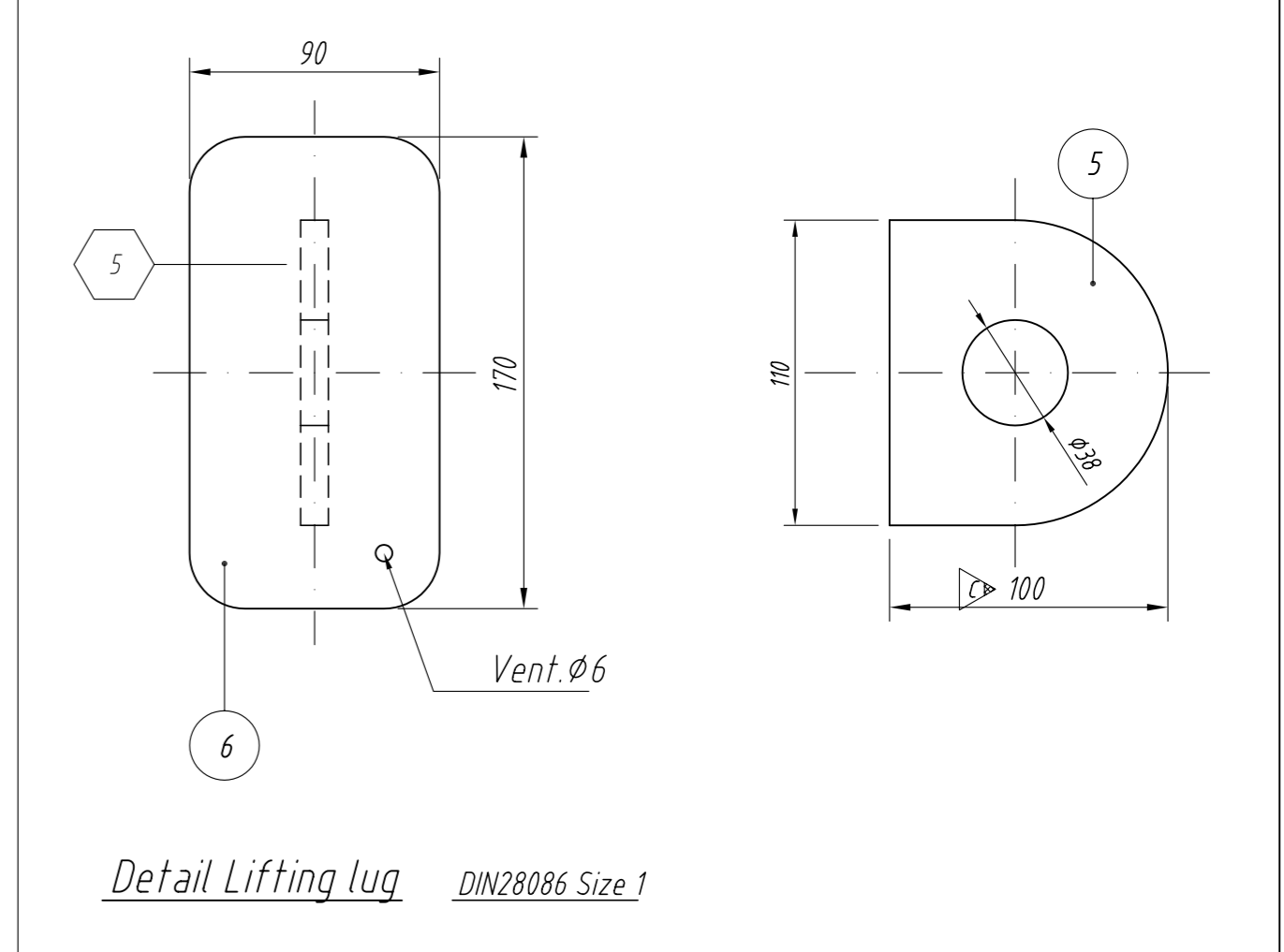
PROJECT: GEA Process Engineering Nederland BV
BP - ZA 7045 - D15136

SUBJECT: Decanter YA V1201
Half-coil + Dimple plate layout

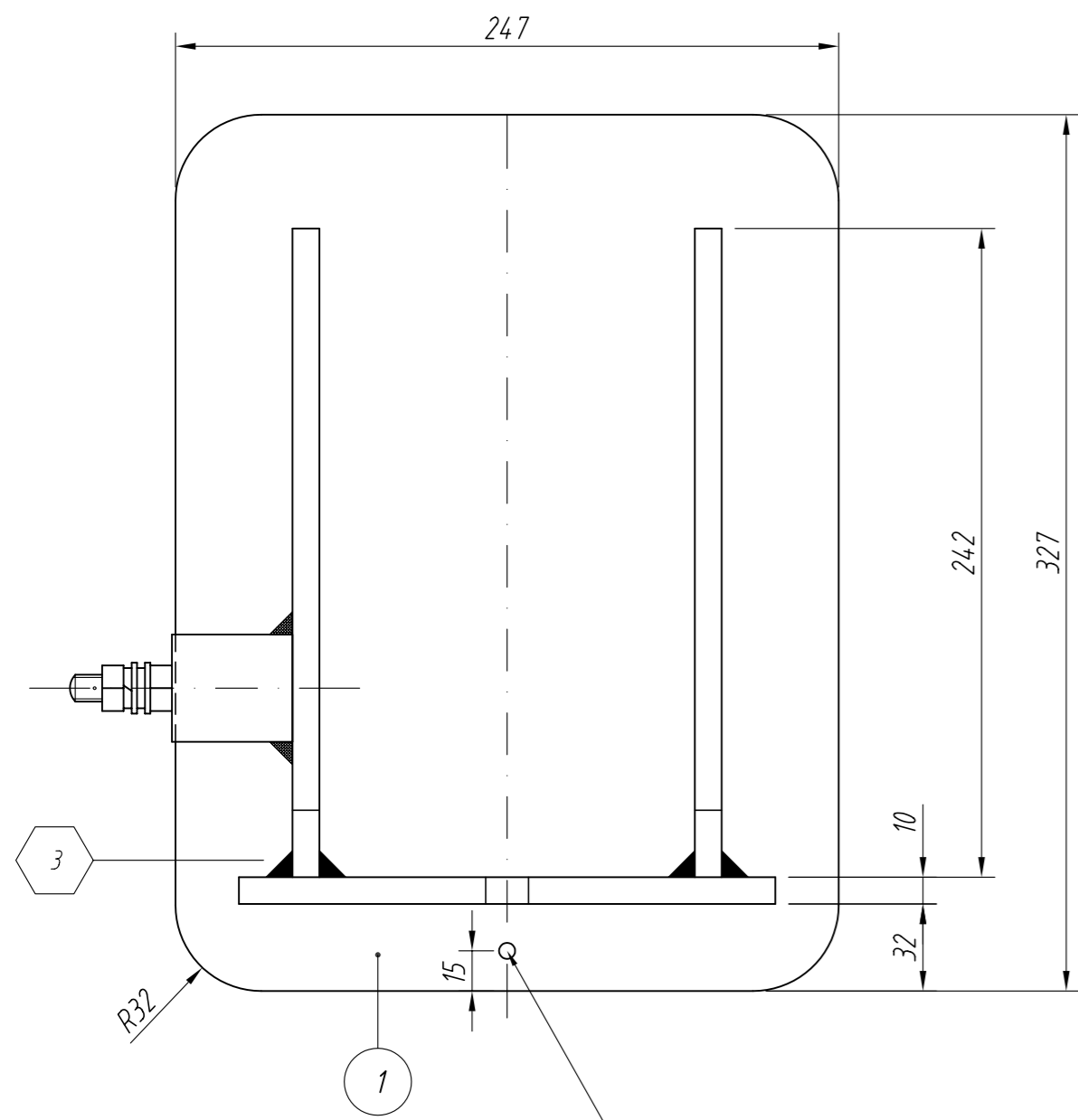
FORM	REG. NO.	DRWG. NO.	SHEET NO.
A1	-	730311	02-002



Detail Bracket (see note 10 DWG 02-001) B

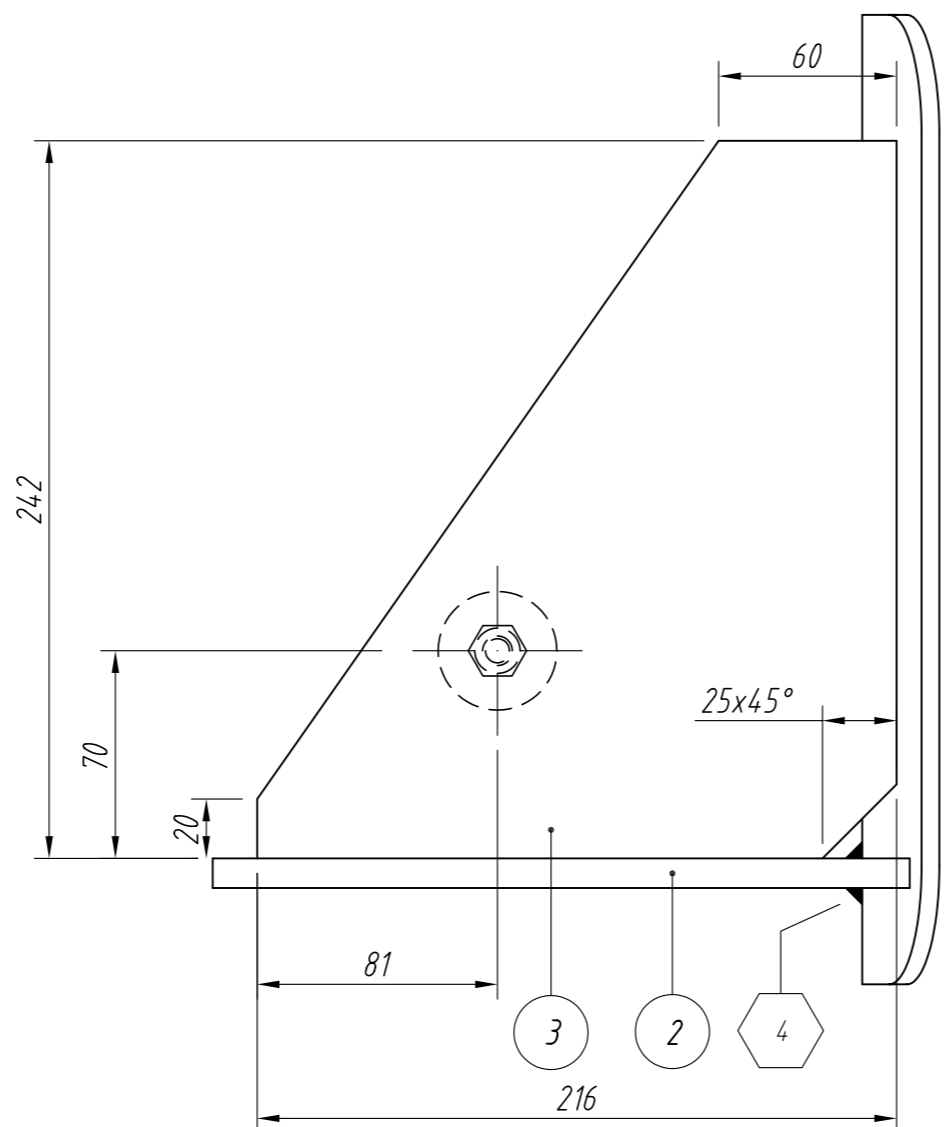


Detail Lifting lug DIN28086 Size 1



Detail Bracket DIN28083 Size 4

All welds $\Delta a = 0.7xt$
Unless other wise noted



REV	POS	NUMB	REQ.	DESCRIPTION / DIMENSION	MATERIAL	CERT.
B	7	4		Plate 6 1503x81	A240 316L	3.1
	6	2		Plate 5 170x90	A240 316L	3.1
C	5	2		Plate 10 144x100	A240 316L	-
	4	2		Earthingboss	SS / Brass	-
	3	6		Plate 8 216x242	A240 304L	-
	2	3		Plate 8 237x200	A240 304L	-
	1	3		Plate 6 327x250	A240 316L	3.1

AS BUILT	AS BUILT	AS BUILT
STATUS FIB	STATUS CLIENT	STATUS INSP. AUTHORITY
0	A	B
	C	D
	E	

SCALE	DATE	REMARKS
1:2.5	02-06-2009	-
DRAWN	G. Bijker	
CHECKED		

PROJECT	GEA Process Engineering Nederland BV BP - ZA 7045 - D15136				
SUBJECT	Decanter YA V1201 Bracket & lug detail				
FORM	A2	REG. NO.		ITEM NO.	
DRW. NO.	730311				
SHEET NO.	02-004				

FIB industriële bedrijven

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