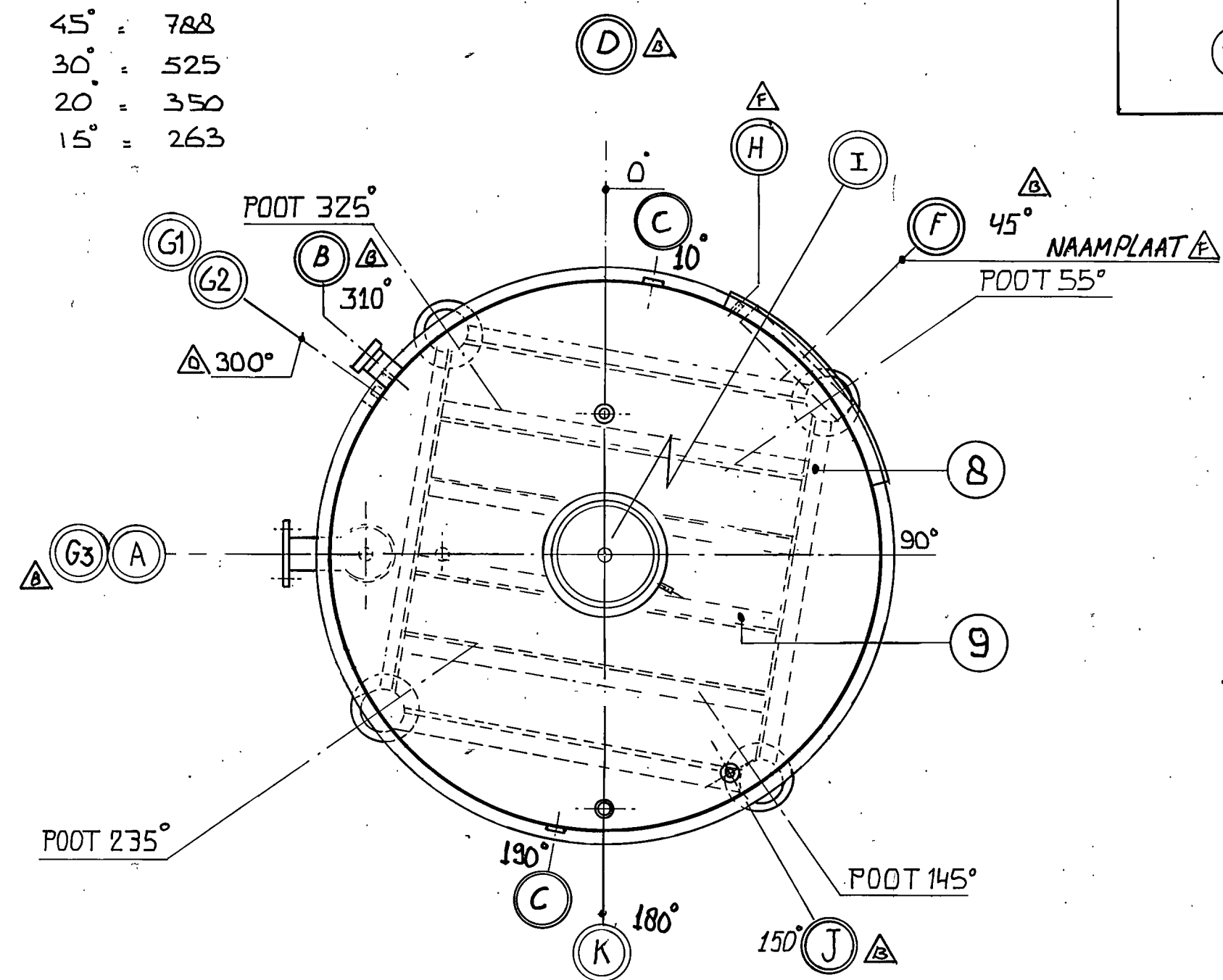
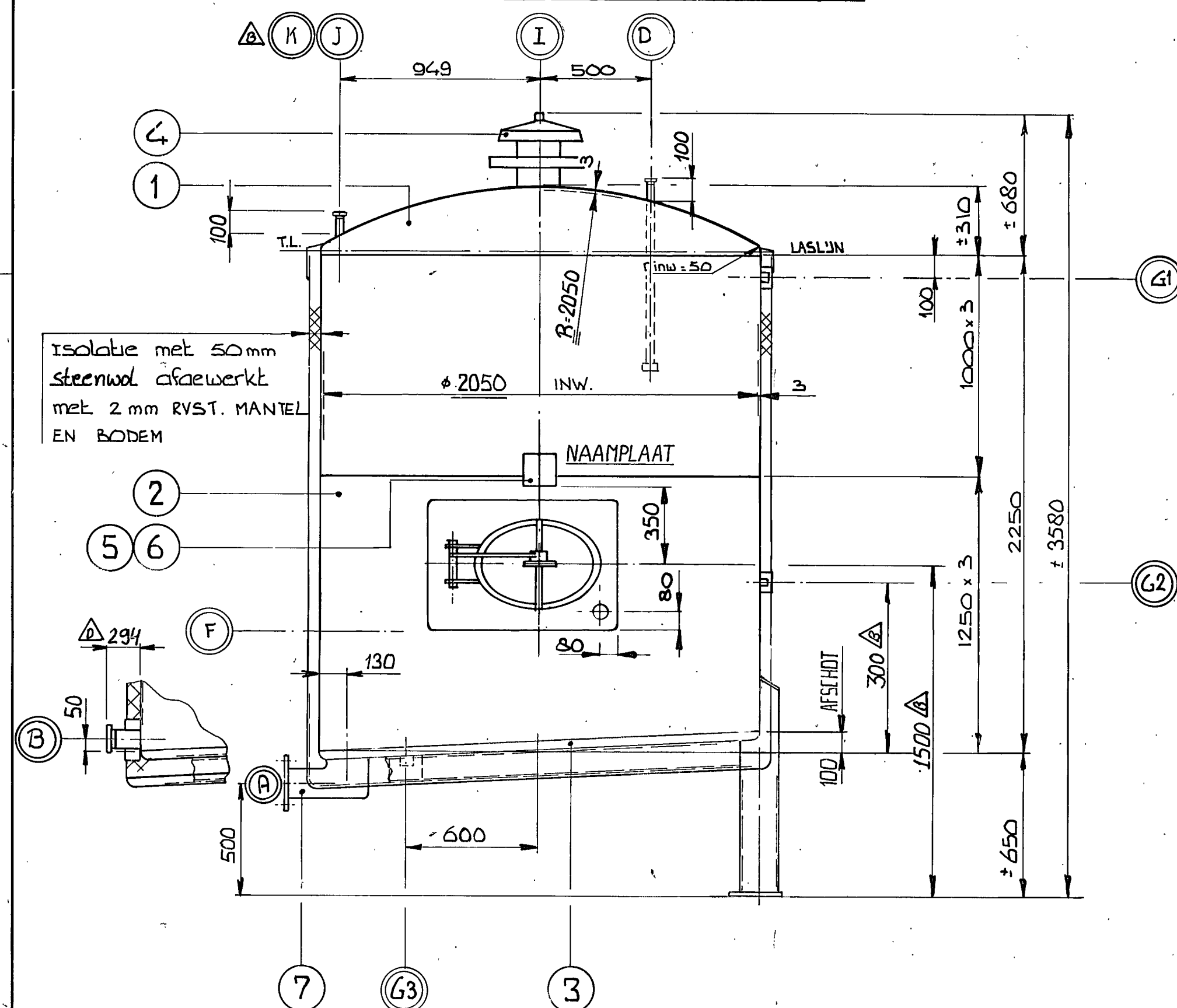


90°	=	1576
60°	=	1050
45°	=	788
30°	=	525
20°	=	350
15°	=	263

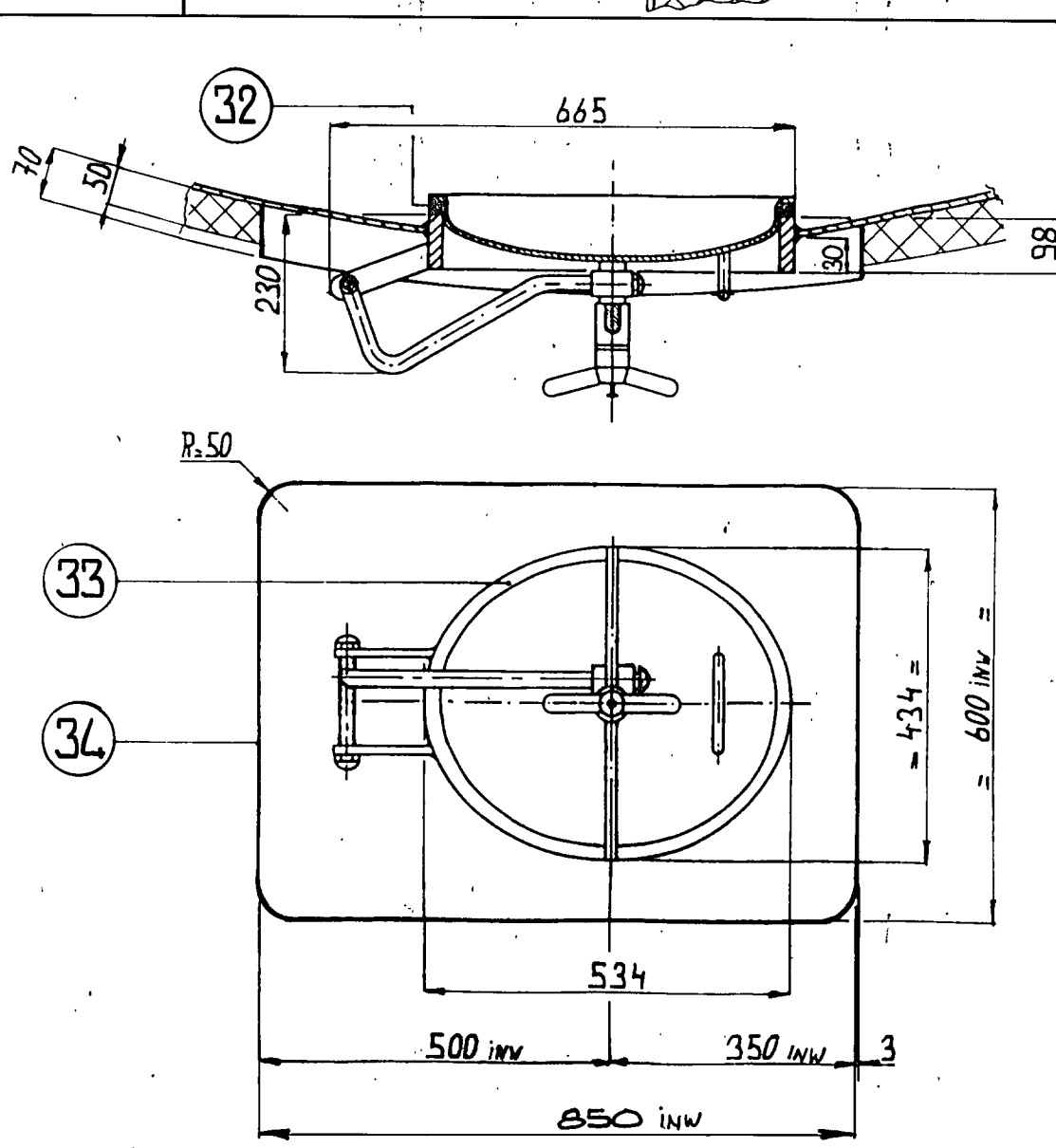
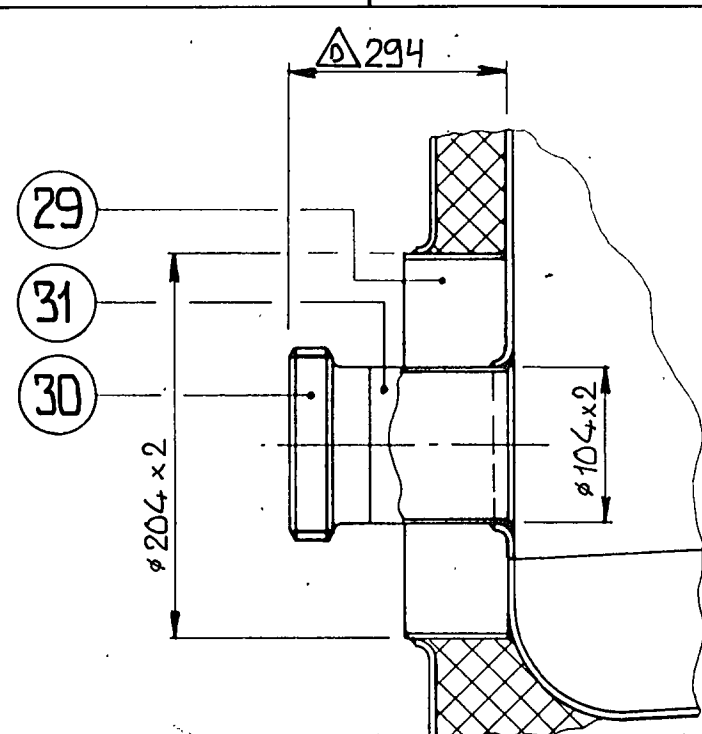
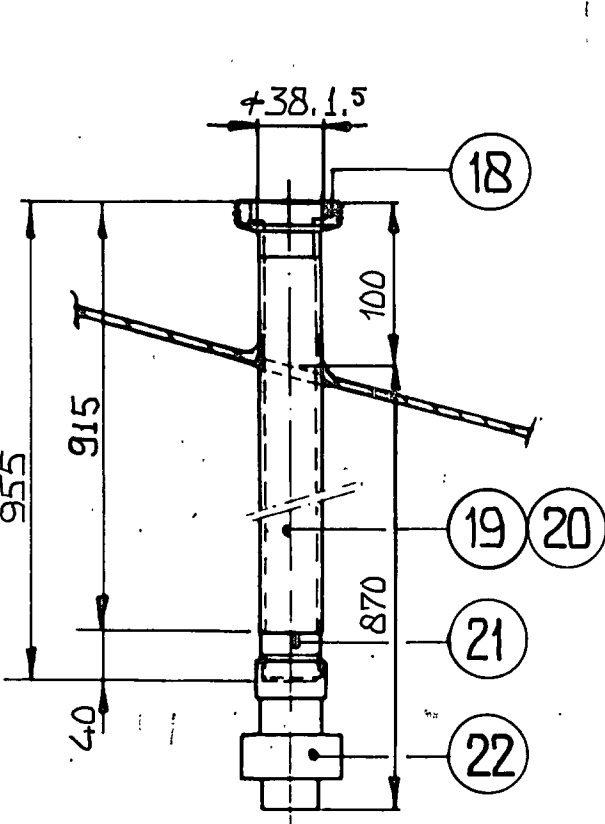
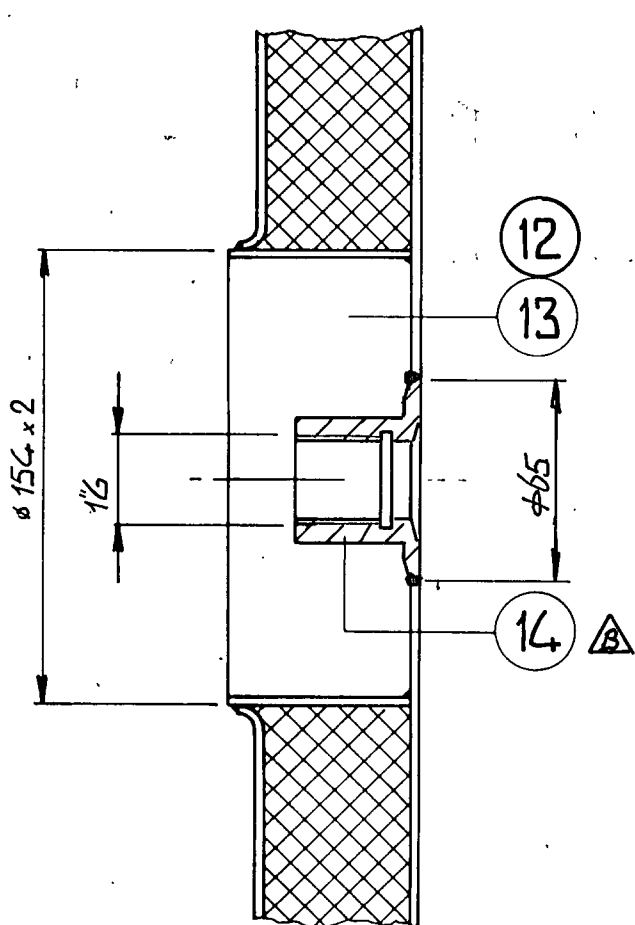
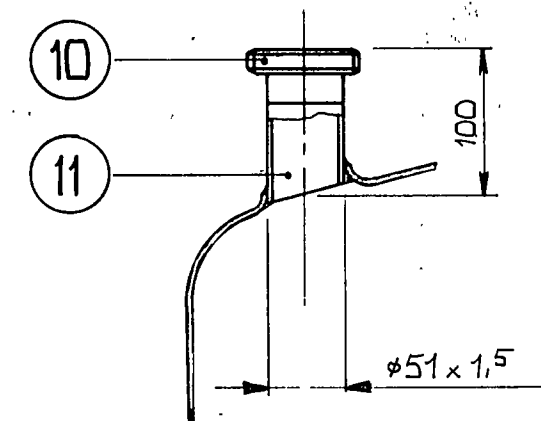
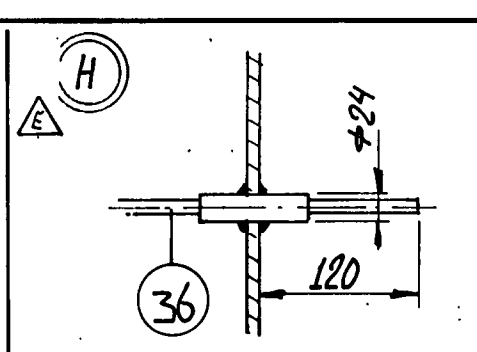
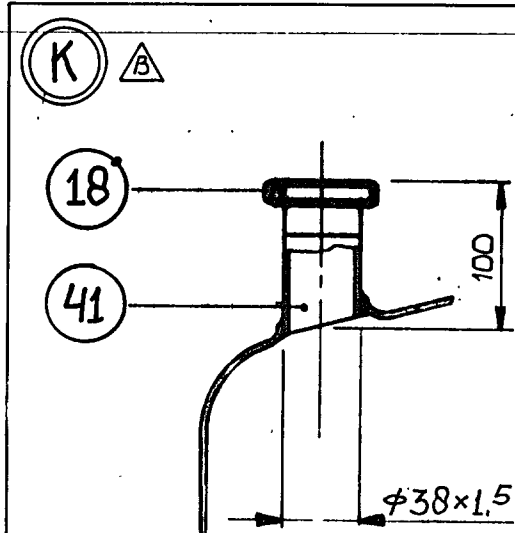


AANSLUITINGEN VLGS BOVENAANZICHT

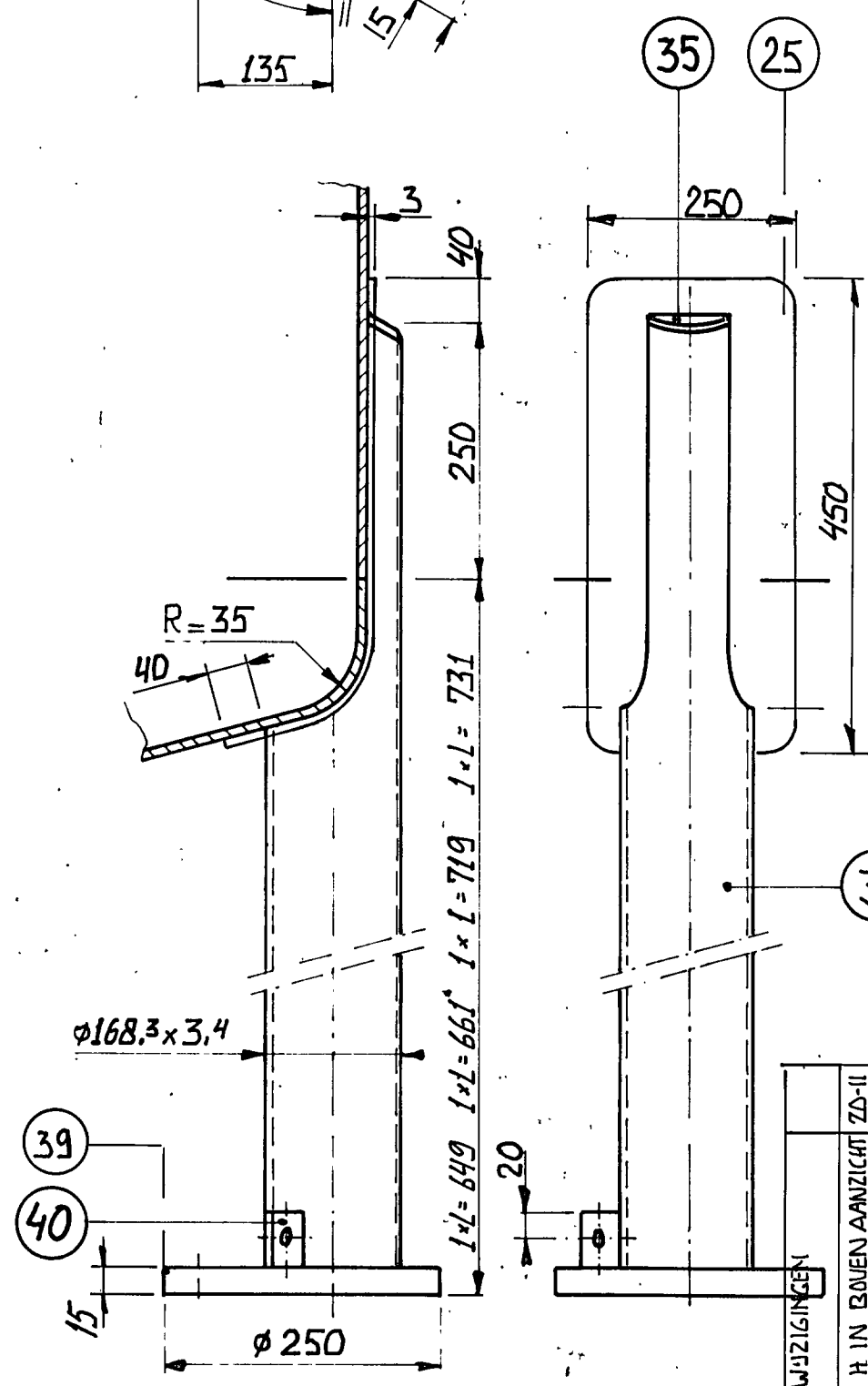
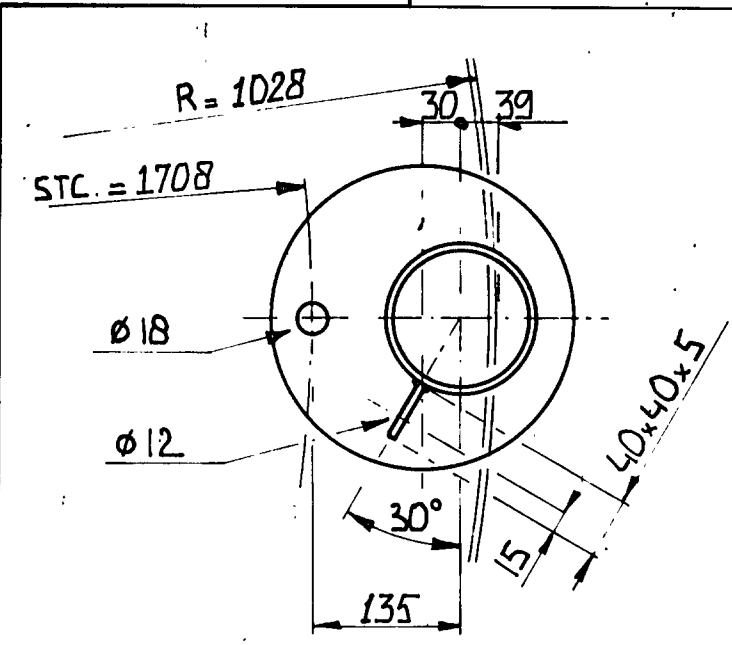


FINAL DRAWING

△	41	1	PJP	1.4404 *	±38×1.5 L=80
	40	1	STRIP	1.4301	±40×5 L=40
	39	4	VOETPLAAT		ø 250×15
△	38	1	PJP		±168.3×3.4 L=89.6
	37	1	PJP		±168.3×3.4 L=90.8
△△	36	1	TEMP METER	1.4401	DEGUSSA BUZ-B
	Item	Quant.	Description	Material	Remarks



DETAIL MANGAT "F"



DETAIL ONDERSTEUNING

NOTE : VOOR HET ISOLEREN DE LASNADEN VAN DE BUITENKANT VAN DE BINNENTANK BEITSEN EN PASSIVEREN. DAARNA BUITENKANT VAN BINNENTANK ONTDOEN VAN VUIL, VET EN OLIE. MET ONTVEETINGSMIDDEL. DAN COATEN MET FOSTER 57-73 100 μ m IN 2 LAGEN.

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ONTWERPGEGEVENS		TANK	SPIRAAL / VERW.MANT
MEDIUM		WATER	
SOORTELIJKE MASSA	KG/M3	1000	
WERKTEMPERATUUR	°C	60	
ONTWERPTEMPERATUUR	°C	100	
WERKDRUK	BAR	A+m.	
ONTWERPDRUK	M BAR	+7,5 / -2,5	
PROEFDruk	BAR	VULLEN MET WATER IN WERKPL	
MATERIAAL	V.ST.NR	1.4404 * Cert 3.1B	

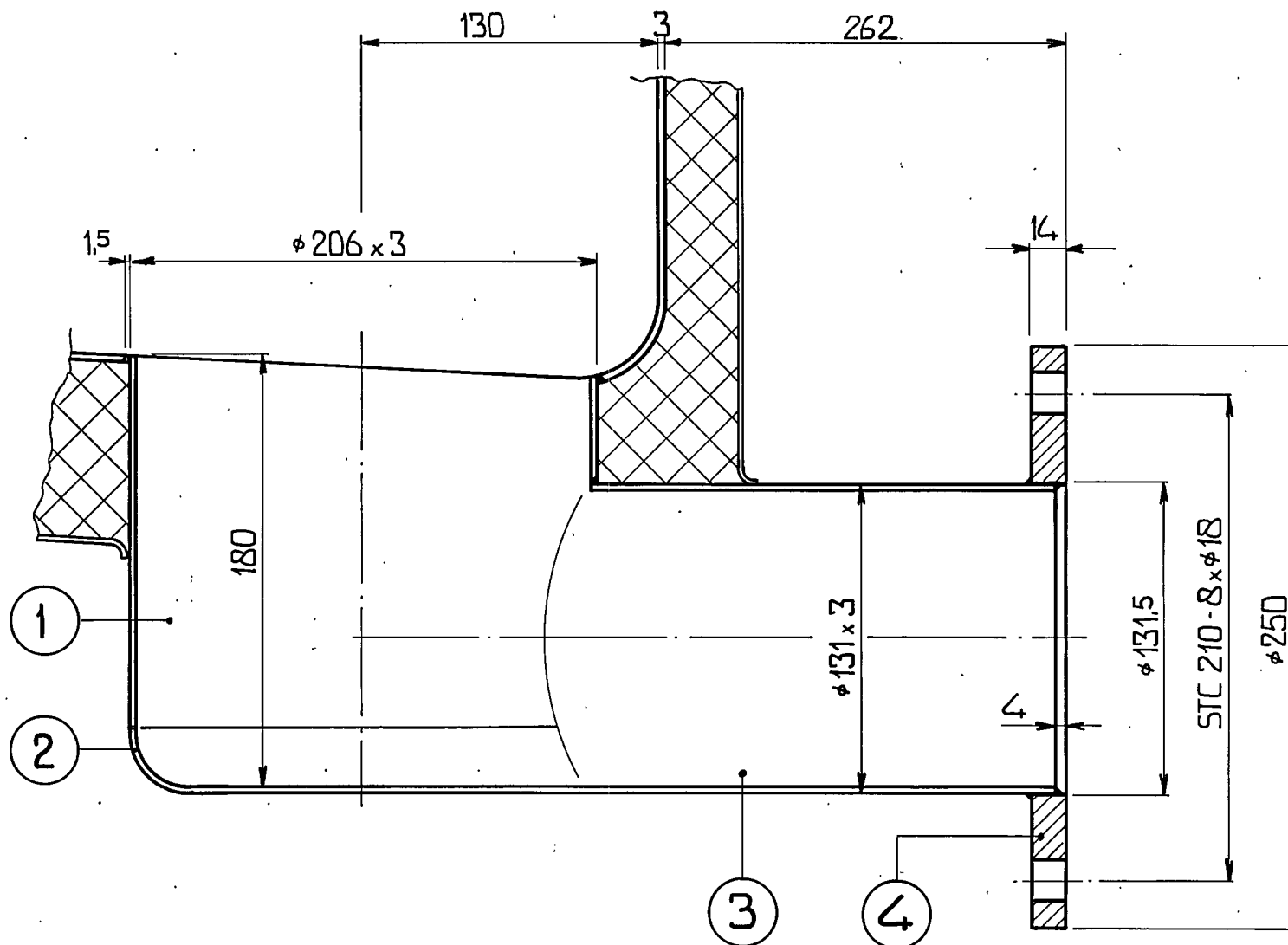
FLENSDRUKTRAP	PN	10
FLENSBOORING	DIN	2576
ISOLATIE	MM	50
AFWERKING INWENDIG /		LASNADEN GEBEITST EN GEPASSIVEERD
AFWERKING UITWENDIG		LASNADEN GERORSTELD EN GEPASSIVEERD
FINISH		2B
INSPECTIE		APV
RÖNTGEN		
LEEKGEWICHT	KG	
OPMERKINGEN		

STOMPENSTELLING					
POS	AANT	DN	PN	OMSCHRIJVING	OPMERKINGEN
A	1	125	10	LIJTLAAT	DIN. 2576
B	1	4"		INLAAT	DIN. 11851
C	2			HUSOOG	
D	1	1 1/2"		SPROEIBOL	Turbo disc 150 - 360°
F	1	400x500		MANGAT	KNUDSEN "UKDI"
G	3	1"		NIVEAU SIGNALERING	DL 17 Z
H	1	1"		TP	DEGUSSA BUZ - B
I	1	200		ONTLUCHTING	
J	1	2"		INLAAT	DIN. 11851
K	1	1 1/2"		INLAAT	DIN 11851

△		35	4	PLAAT	14301	D=3
		34	1	ISOLATIE RAAM	14301	
△		33	1	MANGAT	14436 *	500.400 LKDI KNUDSEN
		32	1	PAKKING	EPDM	
△ △		31	1	PUP	14404	#104 x2 L=234
		30	1	AANLASDRAADSTUK	14571	4" DIN. 11851
		29	1	PUP	14301	#204 x2 L=75
		28	1	VLAKE ISOLATIE BODEM		#2156 x2 r=35 h=40
		27	1	ISOLATIE MANTEL	14301	δ=2
△		26	1	ISOLATIE	STEENWOL	50
△ △		25	4	DUBBELINGSPLAAT	14301	250 x 450 x3
△		24	1	PLAAT	14301	6773 x 133 x2
		23	1	STRIP	14301	#50 x6 L=6616
△ △		22	1	DRAAIBARE SPROEIBOL	14401	1 1/2" 150. 360° TURBO DISC
△ △		21	1	PUPNIPPEL	14404	1 1/2" G
△		20	1	PUP	14404	#38 x15 L=883
△		19	1	PUP	14404	#38 x15 L=413
△		18	3	AANLASDRAADSTUK	14571	1 1/2" DIN. 11851
	41-120-LW	17	2	HUSOOG	14301	
△		16	1	PUP	14301	#168 x3 3/4 L=966
△		15	1	PUP	14301	#168 x3 3/4 L=978
△ △	840913 TW	14	3	SOK	14401	1" G
		13	1	PUP	14301	#154 x2 L=130
		12	2	PUP	14301	#154 x2 L=72
△		11	1	PUP	14404	#51 x15 L=80
		10	1	AANLASDRAADSTUK	14571	2" DIN. 11851
		9	4	U-PROFIEL	14301	C 120 x60 x6 L=1424
		8	4	U-PROFIEL	14301	C 120 x60 x6 L=1296
	4.323.4085	7	1	UITLOOP	14404 *	DN 125
	4.323.4082	6	1	NAAMPLAAT	14301	
	4.323.4083	5	1	NAAMPLAATSTEUN	14301	
	4.323.4086	4	1	ONTLUCHTER		
38 △		3	1	VLAKE BODEM	14401 *	#2058 x4 h=40 r=35
△		2	1	ROMP		#2056 x3 L=2250
△		1	1	LD BODEM	14401 *	#2056 x3 h=10 r=50

S Dwg nr.				Item		Quant.	Description		Material		Remarks		
13-10	1989	26-9	1989	Scale	1: 20		Date				holvrieka nirota ord.8912-142 tek.4-123-5267		
		15-9	1989	Drawn	Fm.		19.6.89						
				Checked									
				Approved									
Title:				1 VERTIKALE GEISOLEERDE TANK								SHEET	
				NR : D6-V.03 INHOUD : 7 M ³								OF	
 DELFT-HOLLAND				Code no.		Building		S1	Dest.	S2	Year		
				Order no.		Proj. method		Size		A1			
				Drawing no.		Location		B.	Serial no.		tes		
						001		W		480426			

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FINAL DRAWING

Item	Quant.	Description	Material	Remarks
4	1	FLENS	1.4.4.04 *	φ250/131.5 x 14
3	1	PJP	1.4.4.04 *	φ131 x 3 L=313
2	1	BODEM	1.4.4.04 *	φ206 x 3 - h= - r=
1	1	PJP	1.4.4.04 *	φ206 x 3 L=

Scale	Drawn	Checked	Approved	Date
	R.S.			24-7-'89

holvrieka nirota	ord.8912-142 tek.4-323-4085
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Issue	Description	Date	Sign.
D	POS 3 LANGER	26-9-1989	9
C	CERT. 3.10 TOEGEF/DEGD	17-8-1989	
B			

Title:		UITLOOP DN 125 TANK NR.: 06-V-03		SHEET	
				OF	
Code no.		Building		S1	
1494404		89		02	
Order no.		Proj. method		Size	
001W48042C		A3			
Drawing no.		Location		B.	
06/V03		001W48042C			

Gist-brocades
DELFT-HOLLAND

Microfilmed: mm 0 10 20 30 40 50 60 70 80 90 100