



BOTTOM VIEW SEEN FROM TOP

Objects should be placed according to this view.

NOTE 1: Pos 5 welded continuously $a=4.2$
 NOTE 2: Pos 27 approximately 25 revolutions

MAX WORKING PRESSURE:
 VESSEL -1 - 3 BAR
 JACKET -1 - 3 BAR
 TEMPERATURE: 150°C

SURFACE:
 INSIDE: Ra 0.2
 OUTSIDE: Ra 0.4
 JACKET AND STAND DULLPOLISHED

Item No	Qty	Description	Material	Dimension	Note
27	1	SPIRALLY BAFFEL	AISI 304		
26	1	CONN. PIECE	AISI 316L	#34.8	DELIVERED BY UGAR
25	1	B.O.V. MODIFIED	AISI 316L		NP1003806 MT2
24	1	CONN. PIECE	AISI 316L	#22.5 L=30	1604-7245-2/NP4007370
23	2	BAR	AISI 304	50X25	
22	4	PIPE	AISI 304	#51x2	
21	4	CONN. PIECE	AISI 316L	#22.5 L=30	1604-7245-2/NP4007370
20	1	FLANGE	AISI 316L		NP5001712
19	1	LIGHT			NP5001430
18	1	SIGHTGLASS			NP5001311
17	1	MANHOLE LKM #450	AISI 316L		
16	1	B.O.V. MODIFIED	AISI 316L		NP2002057 MT1
15					
14	1	TEMP. CONN. PIECE 1CS0.5			NP3003212
13	1	WELDING PLATE (SM 200)	AISI 316L	#150	NP2005158
12	1	CONN. PIECE	AISI 316L	#35.5 L=30	1604-7245-1/NP4007386
11	2	CONN. PIECE	AISI 304	TREAD 2.5"	
10	4	PLATE FOR FOOT	AISI 304	#100x10	NP4005881
9	4	FOOT L=150mm	AISI 304	THREAD 1.5"	NP4002891
8	4	STANDING	AISI 304	#106x3	
7	1	INSULATION			THICKNESS=50mm
6	1	PLATE	AISI 304	#1700	h=1500 Smin=2mm
5	2	SUPPORT RING	AISI 304	100x30	
4	2	PLATE	AISI 304	80x2.5	
3	1	PLATE	AISI 304	#1600	h=1500 Smin=5mm
2	2	GABLE	AISI 316L	#1500	h=30 Smin=7mm
1	1	PLATE	AISI 316L	#1500	h=1600 Smin=6mm

No	Revision	Date	Sign
A	PARTLIST CHANGED. MANHOLE LOWERED 50mm	910122	AC
B	GENERAL REVISION	910224	AC
C	GENERAL REVISION. POS 27 ADDED	910308	AC

Opmerkingen:

Alg. tel. Algemene voorbeeld Schaal: Metrisch Nuts in mm 1:10

Bevat: Oplossruimte lijn 9

Samenstelling oplostanks M-1 en M-2

Materialen: A 02-0-99 E 20-0-01 Jn

Formaat: A 02-0-99 E 20-0-01 Jn

Blad: 1 van 1

Uitgever: NPBI

Maat: 0.160.001