



LA REALE POSIZIONE DEI BOCCELLI  
E' QUELLA VISTA IN PIANTA

THE REAL POSITIONS OF CONNECTIONS  
IS THE ONE YOU SEE ON THE PLAN

GENERAL NOTES	
1	ALL THE DIMENSIONS WILL BE EXPRESSED IN mm EXCEPT FOR DIFFERENT INDICATION
2	FLANGES HOLES STAGGERED COMPARED WITH THE DEVICE RADIAL AXES
3	ALL INDICATED THICKNESS ARE TO BE CONSIDERED AS NOMINAL
4	TOLERANCES ON THICKNESS : SHEETS ± 0,25 PIPES AND BENDS ± 12,5% FORGED ITEMS ± 0
5	THE QUANTITY LISTED IN THE TABLE ARE FOR N° 1 PIECE
6	FORESEE A Ø 5 mm HOLE ON THE REINFORCING PLATES FOR AIR OUTLET
7	FORESEE A Ø 10 mm HOLE NEAR THE LEGS ZONE (ON THE TANKS WITH INSULATED BOTTOM)
8	ON THE TANKS WITH PRE-SATINED, ROLLING AND ROTARY-BRUSHED EXTERNAL FINISHINGS, MAKE BRUSHING LINES h=30 mm
WELDING	
1	WELDING MUST BE IN ACCORDANCE WITH THE REGULATIONS CONTAINED IN THE 'S' COLLECTION
2	WELDERS ARE QUALIFIED IN ACCORDANCE WITH THE REGULATIONS CONTAINED IN THE 'S' COLLECTION, RESPECTING WHAT STATED IN THE UNI TABLES AND EN-287-1 RULES
GENERAL TOLERANCES	
1	PROCESSING FOR TAKE AWAY OF BURR RULES ISO 2768 - mkk ( UNI EN22768-1 and 22768-2)
2	PROCESSING FOR DEFORMATION / WELDING RULES EN ISO 13920 - CF

6	DN200	Quick-Closing safety manhole LEONI Art.B210 - Manhole NITRILE rubber seal - black Boccaporto a chiusura rapida LEONI Art.B210 - Guarnizione GOMMA NITRILICA
5	DN400	Quick-Closing safety manhole - Manhole NITRILE rubber seal - black Boccaporto a chiusura rapida DN400-Guarnizione GOMMA NITRILICA
4	DIN11851 DIN50 Male part.	Vent - Nozzle DIN50 Male part Attacco sfiato - Raccordo DIN50 filettato
3	Muffe 1" G.F.	Jacket outlet 1" G.F. USCITA camicia - Manicotto 1" G.F.
2	Muffe 1" G.F.	Jacket inlet 1" G.F. ENTRATA camicia - Manicotto 1" G.F.
1	DIN11851 DIN50 Male part.	Total unloading nozzles Ball valve DN50 - Flange / DIN50 Male part + Cap INOX Scarico totale Valvola a SFERA DN50 - Flangia/DIN50 Fil. + Tappo INOX

POS.	DN	DENOMINAZIONE DENOMINATION	
PEZZI N° 6 PIECES N° 6		N° DI SERIE SERIES NUMBER	48614 / 48619
MATERIALE MATERIAL	PARTI A CONTATTO COL PRODOTTO : AISI 304 1.4301 PARTI NON A CONTATTO COL PRODOTTO : AISI 304 1.4301 PARTS AT CONTACT WITH PRODUCT : AISI 304 1.4301 PARTS NOT CONTACT WITH PRODUCT : AISI 304 1.4301 GABBIA IN ACCIAIO AL CARBONIO ZINCATO A CALDO CAGE CARBON STEEL GALVANIZED BY HOT DIPPING		
FINITURA FINISHING	SALDATURE INT. DECAPATE	INT. WELDING	PICKLED
	SALDATURE EST. DECAPATE	EXT. WELDING	PICKLED
	SUPERFICI INT. DI LAMINAZIONE ZB	INT. SURFACES	ZB ROLLING
	SUPERFICI EST. DI LAMINAZIONE ZB	EXT. SURFACES	ZB ROLLING
CONDIZIONI DI PROGETTO DESIGN CONDITIONS		INTERNO SERBATOIO TANK INTERNAL PART	CAMICIA JACKET
PRESSIONE ESERCIZIO WORKING PRESSURE	bar	Atmosferica Atmospheric	VAPORE STEAM ACQUA WATER
			MAX = +0.5 MAX = +2.5
FLUIDO FLUID	NATURA TYPE		
	PESO SPECIFICO SPECIFIC WEIGHT	Kg/dm <sup>3</sup>	
CAPACITA' TOTALE TOTAL CAPACITY	LI.	1.023	14
PESO A VUOTO IDLING WEIGHT	Kg.	~ 150	

27/08/12	0	Emesso per approvazione cliente	Issued after client's approval	Guerreschi
Data	Rev. N°			Disegnato

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	SCALA	1 : 10
CONTENITORE PALLETIZZATO PL 1.000 PALLETIZED CONTAINER PL 1.000	DIS. N° 12.203.A	

IL PRESENTE DISEGNO NON PUO' A TERMINI DI LEGGE ESSERE RIPRODOTTO O CONSEGNATO A TERZI O RESO PUBBLICO SENZA LA NOSTRA PREVENTIVA AUTORIZZAZIONE SCRITTA