



LA REALE POSIZIONE DEI BOCCELLI
E' QUELLA VISTA IN PIANTA

THE REAL POSITIONS OF CONNECTIONS
IS THE ONE YOU SEE ON THE PLAN

GENERAL NOTES	
1	ALL THE DIMENSIONS WILL BE EXPRESSED IN mm EXCEPT FOR DIFFERENT INDICATION
2	FLANGES HOLES STAGGERED COMPARED WITH THE DEVICE RADIAL AXES
3	ALL INDICATED THICKNESS ARE TO BE CONSIDERED AS NOMINAL
4	TOLERANCES ON THICKNESS : SHEETS ± 0.25 PIPES AND BENDS $\pm 12.5\%$ FORGED ITEMS ± 0
5	THE QUANTITY LISTED IN THE TABLE ARE FOR N° 1 PIECE
6	FORESEE A $\phi 5$ mm HOLE ON THE REINFORCING PLATES FOR AIR OUTLET
7	FORESEE A $\phi 10$ mm HOLE NEAR THE LEGS ZONE ON THE TANKS WITH INSULATED BOTTOM
8	ON THE TANKS WITH PRE-SATINED, ROLLING AND ROTARY-BRUSHED EXTERNAL FINISHINGS, MAKE BRUSHING LINES ≈ 30 mm
WELDING	
1	WELDING MUST BE IN ACCORDANCE WITH THE REGULATIONS CONTAINED IN THE 'S' COLLECTION
2	WELDERS ARE QUALIFIED IN ACCORDANCE WITH THE REGULATIONS CONTAINED IN THE 'S' COLLECTION, RESPECTING WHAT STATED IN THE UN TABLES AND EN-287-1 RULES
GENERAL TOLERANCES	
1	PROCESSING FOR TAKE AWAY OF BURR RULES ISO 2768 - mkk (UNI EN22768-1 and 22768-2)
2	PROCESSING FOR DEFORMATION / WELDING RULES EN ISO 13920 - CF

4	DN200	Quick-Closing safety manhole LEONI Art.B210 - Manhole NITRILE rubber seal - black Baccaporto a chiusura rapida LEONI Art.B210 - Guarnizione GOMMA NITRILICA
3	DN400	Quick-Closing safety manhole - Manhole NITRILE rubber seal - black Baccaporto a chiusura rapida DN400-Guarnizione GOMMA NITRILICA
2	DIN11851 DIN50 Male part.	Vent - Nozzle DIN50 Male part Attacco sfiato - Raccordo DIN50 filettato
1	2" BSP pipe	Total unloading nozzles Ball valve DN50 - Flange / 2" BSP + Cap INOX Scarico totale Valvola a SFERA DN50 - Flangia / 2" G.M. + Tappo INOX

POS.	DN	DENOMINAZIONE DENOMINATION	
PEZZI N° 6 PIECES N° 6		N° DI SERIE SERIES NUMBER	
MATERIALE MATERIAL		PARTI A CONTATTO COL PRODOTTO : AISI 304 1.4301 PARTI NON A CONTATTO COL PRODOTTO : AISI 304 1.4301 PARTS AT CONTACT WITH PRODUCT : AISI 304 1.4301 PARTS NOT CONTACT WITH PRODUCT : AISI 304 1.4301 GABBIA IN ACCIAIO AL CARBONIO ZINCATO A CALDO CAGE CARBON STEEL GALVANIZED BY HOT DIPPING	
FINITURA FINISHING		SALDATURE INT. DECAPATE SALDATURE EST. DECAPATE SUPERFICI INT. DI LAMINAZIONE 2B SUPERFICI EST. DI LAMINAZIONE 2B	INT. WELDING PICKLED EXT. WELDING PICKLED INT. SURFACES 2B ROLLING EXT. SURFACES 2B ROLLING
CONDIZIONI DI PROGETTO DESIGN CONDITIONS		INTERNO SERBATOIO TANK INTERNAL PART	CAMICIA JACKET
PRESSIONE ESERCIZIO WORKING PRESSURE		bar bar	Almosferico Atmospheric
FLUIDO FLUID	NATURA TYPE	---	
	PESO SPECIFICO SPECIFIC WEIGHT	Kg/dm ³ ----	
CAPACITA' TOTALE TOTAL CAPACITY		Ll.	1.023
PESO A VUOTO IDLING WEIGHT		Kg.	~ 140

27/08/12	0	Emesso per approvazione cliente	Issued after clienl's approval	Guerreschi
Data	Rev. N°			Disegnato
		Behälter KG Bremen GmbH & Co. Theodor-Barth-Str. 25 28307 Bremen - Germany Tel.: +49 421 34 85 10 Mail: mail@behaelter-kg.de		CLIENTE BEHALTER KG. RIF. EK C.O. PL 12108 POS.03
CONTENITORE PALLETIZZATO PL 1.000 PALLETIZED CONTAINER PL 1.000		SCALA 1 : 10	DIS. N° 12.204.A	

IL PRESENTE DISEGNO NON PUO' A TERMINI DI LEGGE ESSERE RIPRODOTTO O CONSEGNATO A TERZI O RESO PUBBLICO SENZA LA NOSTRA PREVENTIVA AUTORIZZAZIONE SCRITTA